

PHILCO



Radio Service Bulletin No. 77

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Type Circuit: Five valve Superheterodyne Unit-constructed Receiver with full A.V.C. and Quiescent Pentode Output (1 watt) for operation on Short, Medium and Long Wavebands. Built-in connections for Philos All-Wave Aerial—aerial selector built into and operated by the wave-change switch—alternative link connections, "B" for ordinary aerial, "C" for Philos All-wave Aerial. Provision is made for connecting a pick-up which may be left permanently connected to the receiver if desired, as the gramphone operation is controlled by the extreme clockwise rotation of the wave-change switch.

POWER SUPPLY: Low Tension, Accumulator 2 volts, size 5 in. by 4 18 in. by 8 in. height; combined High Tension 135 volts tapped at 90 volts approx, and Grid Bias 9 volts in 1.5 volt steps, size 104 in. by 6 13/16 in. by 3 5/16 in. Suitable types are Exide 2v. Accumulator, type DKG or CKGG (double capacity) and Exide type H.1138 or Slemens "Pullo"-Power" type 1316 or "Britannia" type 111 H.T. and G.B. Battery.

WAVE-BANDS: COVERAGE: Three: (a) Long, 2,000-850 metres (150-353 Kc.,);
(b) Medium, 550-175 metres (545.4-1714.2 Kc.); (c) Short 5.75-18 Mc. (52-16.6 metres).

 $\frac{\text{TUNING DRIVE: Two-speed gear drive—ratios 8-1 and 40-1 for slow and }}{\text{accurate tuning.}} \quad \text{Glowing beam station indicator and new spread band }} \\ 270 \; \text{degrees scale.}$

TONE CONTROL: This is continuously variable, enabling a fine degree of tone between brilliant and mellow to be obtained. The on-off switch is combined with this control, thus allowing a particular setting of the separate volume control to be maintained.

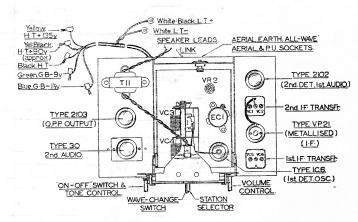
LOUDSPEAKER: An 8 in. diameter permanent magnet moving coil speaker employing the latest nickel aluminium alloy gives the highest efficiency audio output and greater bass response is obtained due to the large baille.

INTERMEDIATE FREQUENCY: 470 Kc.

I.F. REGENERATION: A control is incorporated for varying the amount of
I.F. gain. This adjustment is pre-set and should only require very slight
alteration (if necessary) when a new I.F. valve (VP.21) is fitted.

POWER CONSUMPTION: L.T. current, 0.7 amp.; H.T. current, 12 milliamps quiescent, 15 milliamps average and 20 milliamps on maximum signal.

Model P-538.



TOP CHASSIS DIAGRAM.

TABLE I-VOLTAGES

Valve socket readings to chassis taken with an 065 or 077 Phileo Set Tester, using the 250 and 100 volts ranges. Volume control at minimum, tone control fully brilliant, wave-change switch in M.W. position and no aerial connected.

Position.	VALVE.	Anode.	SCREEN.	
1st Detector and Oscillator S.3	IC.6	Pin 3. 135 v. ,, 4. 100 v.*	Pin 6. 50 v.	
I.F. Amplifier, S.5	VP.21	Cap 135 v.	Pin 7. 40 v. approx.	
2nd Detector, A.V.C. and 1st L.F. Amplifier, S.4	2102	Pin 3. 80 v.	_	
2nd L.F. Amplifier, S.2	30	Pin 3. 50 v.	_	
Quiescent Pentode Output, 8.1	2103	Pin 3. 135 v. 135 v. 135 v.	Pin 5. 135 v.	

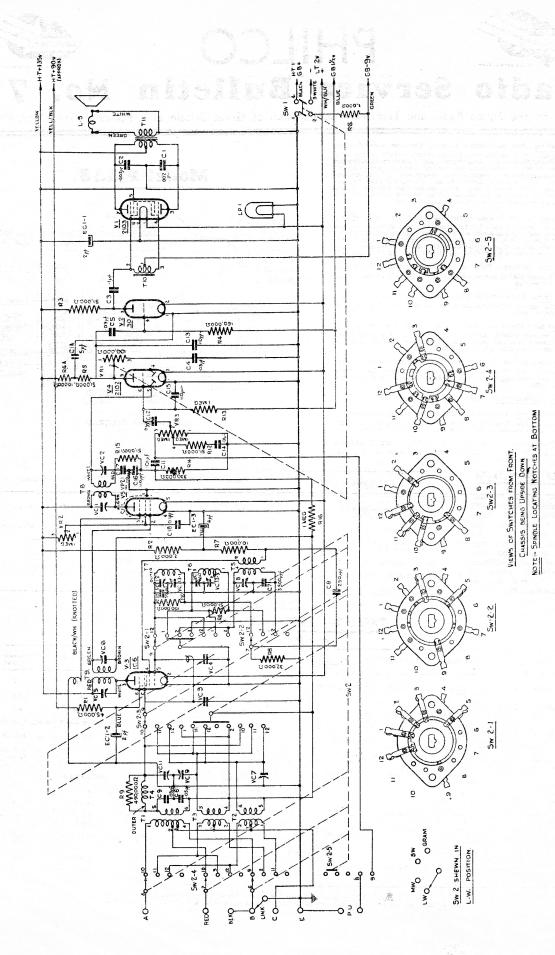
*Oscillator Anode Volts.
Filament voltage for each valve and L.P.1, 2 volts.

TABLE 2—RESISTANCES OF COILS.

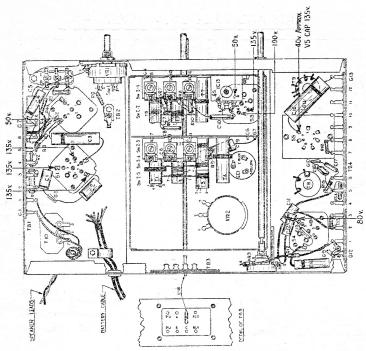
(Link on TB.3 to be in socket "B.")

REF. No.			TEST PROD. 1.	Test Prod. 2.	RESISTANCE (OHMS)		
T.1 Primary			TB.3 Socket "\1"	Chassis	SW.2 L.W. 80		
T.1 Primary Tapping 2		:::	TB.3 Socket " Red "	,,	,, ,, 10		
T.1 Primary, Tapping 3			TB.3 Socket "C"	-"	,, ,, 5		
T.1 Secondary			SW.2/4 tag 8	TB.4/8	5		
T.1 Secondary with T.5 in se	eries		V.2 Cap	"	,, 25		
T.3 Primary			TB.3 Socket "A"	Chassis	" M.W. 2		
T.3 Primary Tapping			TB.3 Socket "C"	,,	, , 1		
T.3 Secondary			V.2 Cap	TB.4/8	,, ,, 5		
T.2 Primary			TB.3 Socket "A"	Chassis	, S.W. 0.2 , Gram. Infinity		
T.2 Primary Tapping			TB.3 Socket "C"	,,	, S.W. 0.1 , Gram. Infinity		
T.2 Secondary	•••		V.2 Cap	TB.4/8	" SW. 0.1 " Gram. Zero		

Ref. No.	TEST PROD. 1.	TEST PROD. 2.	RESISTANCE (OHMS)		
r.9 Primary	V.2/3	TB.4/11	8		
r.9 Secondary	TB.4/8	V.4/2	12		
r.9 Reaction	V.4/3	Chassis	0.1		
r.7	V.2/5	S.W.2/2 tag 7	S.W.2. L.W. 16.5		
r.6	,,	,,	" M.W. 8		
г.5	,,	,,	" S.W. 0.1 " Gram. 32,000 approx		
r.5 Reaction	V.3/4	SW.2/2 tag 4	0.5		
r.8 Primary	V.4 Cap	TB.4/11	12		
T.8 Secondary	V.3/5	TB.4/6	8		
т.10	V.1/4 V.1/6	TB.2 TB.2	850 approx. 850 ,,		
T.11 Primary	. V.1/3 V.1/7	TB.4/11	250 approx 250 ,,		
T.11 Secondary	TB.1/1	Chassis	0.2*		
L.S	Tag 1	Tag 2	2*		



SCHEMATIC DIAGRAM—MODEL P-538.



UNDER CHASSIS DIAGRAM.

MODEL P-538.

ALIGNMENT PROCEDURE.

Before leaving the factory, all Philco receivers are accurately aligned, but if mis-alignment is suspected through damage, no alteration should be made without instruction in the correct adjustment of the trimming and padding condensers. It should only be carried out with the aid of an accurately calibrated Signal Generator, and for this purpose the PHILCO ALL-PURPOSE SET TESTER MODEL 077 is recommended.

Connect the Output Meter across the Primary of the Output Transformer, i.e., V1/3 and V1/7. With gang condenser fully open, check that indicator reads on index line (above 18Mc.). Set wave-change switch in second position from left (M.W.), turn volume control fully clockwise and tone control as far counter clockwise as possible without switching off.

NOTE—The link on TB.3 must be placed in socket "B."

INTERMEDIATE FREQUENCY.—The I.F. trimmers (V.C.'s 1, 2, 5 and 6) should first be carefully adjusted by feeding in a 470 Kc. signal from the Signal Generator to the grid cap of the 1C6 valve (with grid-lead connected) and the Signal Generator earthed to the receiver chassis. Adjust the Signal Generator Attenuator to give a half-scale reading on the Output Meter. The I.F. trimmers must then be adjusted for maximum output. If instability is present, turn the I.F. Regeneration control (VR2) counter clockwise until stability is obtained and then trim. Adjust VR2 for maximum sensitivity without instability and retrim V.C.'s 1, 2, 5 and 6.

NOTE.—VR2 should not be readjusted after final trimming of V.C's 1, 2, 5 and 6. Transfer Signal Generator lead via a Standard Dummy to the Aerial socket.

LONG WAVES.—Turn wave-change switch to L.W. position (fully counter clockwise rotation) and set gang at 240 Kc. (dot at 1,250 metres on scale). Feed in a 240 Kc. signal and trim V.C's 12 and 11 underneath chassis in that order for maximum output.

Set gang at 160 Kc. (dot at 1,875 metres on scale) and feed in a 160 Kc. signal. Rock gang and pad V.C.13 (nut) for maximum output. Readjust trimming at 240 Kc. and padding at 160 Kc. until no further improvement is obtainable.

MEDIUM WAVES.—Turn wave-change switch to second position clockwise (M.W.) and set gang at 1,400 Kc. (dot at 214 metres on scale). Feed in a signal of 1,400 Kc. and trim V.C.'s 10 and 9 underneath the chassis in that order for maximum output.

Feed in and tune a signal of 600 Kc. ("500" on scale). Rock gang and pad V.C.13 (screw) for maximum output. Readjust trimming at 1,400 Kc. and padding at 600 Kc. until no further improvement results.

SHORT WAVES.—Turn wave-change switch to third position clockwise (S.W.). Substitute a 400 ohms resistor for the Standard Dummy and feed in an 18 Mc. signal. Set gang at 18 Mc. and adjust V.C.8 underneath chassis for the second signal heard from tight (care is necessary as the two peaks are narrowly spaced).

NOTE.—Due to the very small difference between the pre-selector and oscillator frequencies, the adjustment of V.C.7 will have a tendency to "pull" or change the frequency of the oscillator. By shunting a 21 plate variable condenser (approx. .00035 mfd.) across the oscillator section of the gang and tuning it so that the second harmonic instead of the fundamental, beats with the incoming signal, this "pull" can be minimised.

Connect the shunt condenser between V.C.8 tag and chassis and tune it (about half open) for signal at 18 Mc. Trim V.C.7 underneath chassis for maximum output. Disconnect shunt condenser and retrim V.C.8.

Check that the 18 Mc. image is obtained at approximately 17.1 Mc.

Feed in and tune a signal of 6 Mc. and check for correct reading on scale. It should not be necessary to adjust the semi-fixed tracker (C.7), but if sensitivity is found to be low at 6 Mc., very slight adjustment only may be made while rocking the gang. Finally re-trim V.C.8 at 18 Mc.

Check calibration.

PARTS AND PRICE LIST — MODEL P-538.

REF. No.	DESCRIPTION.	Part No.	LIST PRICE	REF. No.	DESCRIPTION.	PART No.	LIST PRICE
Г.1	L.W. Aerial Transformer, Part No. 32-2187			R.4	‡ watt Carbon Resistor, 160,000 ohms	33–1191	9
Г.2 Г.3	S.W. Aerial Transformer, Part No. 32–2142 M.W. Aerial Transformer,	Complete	-	R.4a	½ watt Insulated Resistor, 10,000 ohms	330-2014	. 9
Г.4	Part No. 320-1063 Rejector Coil, Part No. 32-2188	Unit 380-5222	21 0	R.5	‡ watt Carbon Resistor, 51,000 ohms	330-1019	9
SW.2-3 SW.2-4	Wave-change Switch (Aerial Section), Part No. 42-1235			R.6	½ watt Insulated Resistor, 1,000 ohms	330-2019	g
SW.2-5	(Morani Bosolon), Turo Ivo. 12 1200			R.7	4 watt Carbon Resistor, 10,000 ohms	33-1000	9
Γ.5	S.W. Oscillator Coil, Part No. 32–2143 M.W. Oscillator Coil, Part No. 32–2120	Complete		R.8	1 watt Carbon Resistor, 32,000 ohms	33-1208	1 9
F.6 F.7	L.W. Oscillator Coil, Part No. 32–2189	Unit	15 0	R.9	½ watt Insulated Resistor, 490,000 ohms	330-2001	
SW.2-1 SW.2-2	Wavechange Switch (Oscillator Section), Part No. 42–1236	380-5223	15 0	R.10	4 watt Insulated Resistor, 160,000 ohms	330-2024	
Г.8 VC.1	2nd I.F. Transformer and Trimmers Assembly	320-1088	8 6	R.11	‡ watt Insulated Resistor, 51,000 ohms ± 5 %	330-2027	
VС.2 Г.9	1st I.F. Transformer and			R.12	‡ watt Insulated Resistor, 51,000 ohms	330-2004	
VC.5 VC.6	Trimmers Assembly	320-1087	8 6	R.13	‡ watt Carbon Resistor, 1 megohm	330-1018	
F.10	Intervalve Choke	320-8016	10 6	R.14	½ watt Insulated Resistor, 330,000 ohms	330-2017	
Г.11	Output Transformer	320-8018	3 9	R.15	‡ watt Carbon Resistor, 51,000 ohms	330-1019	
LS.				R.16	‡ watt Carbon Resistor, 1 megohm	330-1018	
LIG.	Speech Coil and Cone, Part No. 360–3030 Permanent Magnet, Speaker Complete	360-1039†	26 6	VR.1	Tone Control 100,000 ohms	33-5187	5
VC.3	Two-gang Condenser	31-1821 or	18 9	SW.1	On-off Switch (4 point)		
VC.4	,	310–1013		VR.2	I.F. Regeneration Control 1 megohm	330-5014	4
VC.7 VC.9 VC.11	Triple Padder 35+35+35 mmfd	310-6020	2 3	VR.3	Volume Control 2 megohms (Tapped at 1 megohm)	33-5166	3
VC.8		1.8.4.		TALL VIII.	7-Prong Valve Holder	27-6037	
VC.10 VC.12	Triple Padder 35+35+35 mmfd	310-6020	2 3		6-Prong Valve Holder	27-6036	
7C.13	Double Padder 375+600 mmfd	31-6060	2 9		4-Prong Valve Holder	27-6034	
C.13	Electrolytic Condenser 2+4+2 mfd	30-2162	4 9		7-Prong Valve Holder (English type)	270-6007	
.1a	m. 1 0 1 r 01	30-4227	1 9	LP.1	Pilot Bulb	34-2150	
.1a .1		30-4227	9		Dial Screen (Wave-change)	276-5039	1
0.2		30-4177	9		Dial Screen (Light Slot)	270-5036	
2.3	m. 1 0 1 1 01	30-4177	1 0		Dial Scale and Hub Assembly	380-5597	4
	m 1 1 0 1 00 00	30-4122	9		Dial Scale Mask	270-5047	
0.4 0.5		4989 SU.	1 3		Dial Scale Guard	27-8324	
		30–4020	9		Grid Clip	28-2214	
0.6		30-4020	9		Rubber Bush	4126	
2.7	Mica Condenser, Fixed Tracker 3,500 mmfd.	31-6097	2 6		Rubber Buffers	270-7189	
2.8	Mica Condenser 250 mmfd	300-1057	1 3		Chassis Mounting Rubbers	5189	
2.9	Tubular Condenser .03 mfd	30-4025	9		Chassis Mounting Washers	29-2089	
.10	Mica Condenser 50 mmfd	300-1045	9		Chassis Mounting Bolts	W-1345A	
.11	Tubular Condenser .01 mfd	30-4124	9		Speaker Cable	LO-1041	
.12	Tubular Condenser .01 mfd	30-4124	9	1	Battery Cable LO-1048		
.13	Mica Condenser 110 mmfd	300-1040	10		Spade Tags 280–1012 Yellow Piug H.T. +135v. 380–5004	Complete	, S1
or	Mica Condenser 120 mmfd	300-1065	9		Brown Plug H.T. + 90v. 380-5272 >	Assembly 410–3008	6
.14	Tubular Condenser .01 mfd	30-4145	9		Blue Plug G.B.—1½v. 380–5020	120 0000	
.15	Mica Condenser 110 mmfd	300-1040	10		D1 T4-b	270-4045	1
or	Mica Condenser 120 mmfd	300-1065	9		70 1 61	The second of the second	3
.16	Mica Condenser 110 mmfd	300-1040	10		D 10.	270-7196	0
or	Mica Condenser 120 mmfd	300-1065	9	77.1	Bezel Spring Type 2103 Quiescent Pentode Output Valve	290-1160	
.17	Mica Condenser 110 mmfd	300-1040	10	V.1		34-2067	
or	Mica Condenser 120 mmfd	300-1065	9	V.2	Type 30 Triode Valve	4191	
.18	Tubular Condenser .1 mfd	30-4122	1 0	V.3	Type IC6 Variable-mu Heptode Valve	34-2033	
.1	½ watt Carbon Resistor, 45,000 ohms	330-1027	9	V.4	Type 2102 Double Diode Triode Valve	34-2066	
2.2	watt Carbon Resistor, 2,000 ohms	33-1029	9	V.5	Type VP.21 (Metallized) Variable-mu H.F. Pentode Valve	340-2002	
				11			1

†When ordering speaker parts, the letter which will be found in the part number of the speaker, must also be given.